

(19) World Intellectual Property
Organization
International Bureau



(43) International Publication Date
13 October 2005 (13.10.2005)

PCT

(10) International Publication Number
WO 2005/095213 A1

(51) International Patent Classification⁷: B65B 9/20,
25/04, 1/20

(21) International Application Number:
PCT/EP2005/002384

(22) International Filing Date: 7 March 2005 (07.03.2005)

(25) Filing Language: English

(26) Publication Language: English

(30) Priority Data:
04 005 354.8 5 March 2004 (05.03.2004) BP
04 006 666.4 19 March 2004 (19.03.2004) EP

(71) Applicant (for all designated States except US): CFS
WEERT B. V. [NL/NL]; De Fuus No.8, NL-6000 AG
Weert (NL).

(72) Inventor; and

(75) Inventor/Applicant (for US only): RIETJENS, Peter,
Wilhelmus, Henricus [NL/NL]; Magnoliastraat 21,
NL-6011 RH Eil (NL).

(74) Agents: BROSCHE, Oliver et al.; Kutzenberger & Wolff,
Theodor-Heuss-Ring 23, 50668 Köln (DE).

(81) Designated States (unless otherwise indicated, for every
kind of national protection available): AE, AG, AL, AM,
AT, AU, AZ, BA, BB, BG, BR, BW, BY, BZ, CA, CH, CN,
CO, CR, CU, CZ, DE, DK, DM, DZ, EC, EE, EG, ES, FI,
GB, GD, GE, GH, GM, HR, HU, ID, IL, IN, IS, JP, KE,
KG, KP, KR, KZ, LC, LK, LR, LS, LT, LU, LV, MA, MD,
MG, MK, MN, MW, MX, MZ, NA, NI, NO, NZ, OM, PG,
PH, PL, PT, RO, RU, SC, SD, SE, SG, SK, SL, SM, SY, TJ,
TM, TN, TR, TT, TZ, UA, UG, US, UZ, VC, VN, YU, ZA,
ZM, ZW.

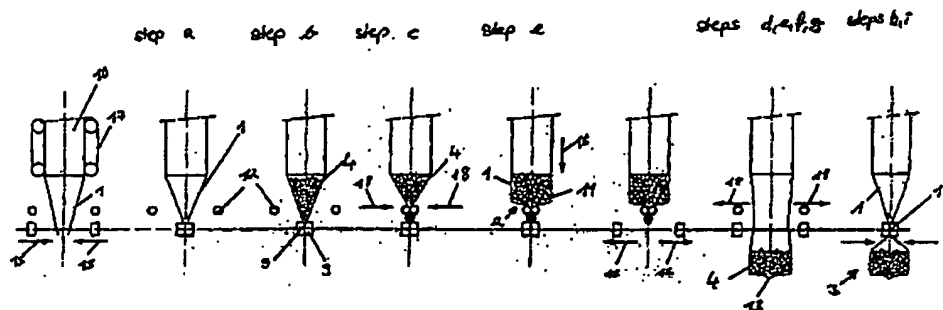
(84) Designated States (unless otherwise indicated, for every
kind of regional protection available): ARIPO (BW, GH,
GM, KE, LS, MW, MZ, NA, SD, SL, SZ, TZ, UG, ZM,
ZW), Eurasian (AM, AZ, BY, KG, KZ, MD, RU, TJ, TM),
European (AT, BE, BG, CH, CY, CZ, DE, DK, EE, ES, FI,
FR, GB, GR, HU, IE, IS, IT, LT, LU, MC, NL, PL, PT, RO,
SE, SI, SK, TR), OAPI (BF, BJ, CF, CG, CI, CM, GA, GN,
GQ, GW, ML, MR, NE, SN, TD, TG).

Published:

- with international search report
- before the expiration of the time limit for amending the
claims and to be republished in the event of receipt of
amendments

For two-letter codes and other abbreviations, refer to the "Guid-
ance Notes on Codes and Abbreviations" appearing at the begin-
ning of each regular issue of the PCT Gazette.

(54) Title: PROCESS FOR PRODUCING PACKAGING ITEMS FOR LIGHT GOODS



(57) Abstract: The present invention relates to a process for packaging goods and a vertical packaging machine in a film, whereas cross seals are applied to a film tube (1) with sealing means (9).